

## CLAIMS

1. An earthmoving blade and mounting assembly, the mounting assembly including at least one generally hollow section mounting arm which mounts the blade in use on an earthmoving machine, the arm including a generally sideways opening channel and a generally upright closure plate which closes the open mouth of the channel to provide the hollow, the cross section of the hollow increasing from a mounting position where the arm is mounted on the earthmoving machine to an outer end where the arm is secured to the blade.  
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2. An assembly according to claim 1 wherein the channel of the or each arm is made as a pressing as a single component, with the upright closure plate being of a thicker material.
- 15 3. An assembly according to claim 1 wherein the closure plate is shaped to conform to the configuration of the blade where the arm is secured to the blade.
4. An assembly according to claim 1 wherein the cross section of the hollow increases towards the blade, due to an increase in both the vertical and  
20 lateral dimensions of the channel and the closure plate.
5. An assembly according to claim 4 wherein the vertical and lateral dimensions of the channel and the vertical dimension of the closure plate, increase constantly and generally linearly from the mounting position to the  
25 blade.
6. An assembly according to claim 1 wherein an uppermost channel limb is laterally inclined to the horizontal.

7. An assembly according to claim 1 wherein at the mounting position of the mounting arm, there is provided an opening at least in the closure member, there being a mounting member secured to at least one of the channel and closure plate of the arm, the mounting member including an opening which is aligned with the opening in the closure plate to provide a passage.
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8. An assembly according to claim 1 wherein the assembly includes a pair of mounting arms, arranged alongside one another and each being secured at or adjacent a respective end of the blade.
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9. An assembly according to claim 8 wherein the closure plates are innermost and facing one another.
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10. An assembly according to claim 9 wherein the configurations of the mounting arms are identical with one arm being inverted relative to the other arm, so that the arms are not handed.
11. An assembly according to claim 8 wherein an interconnecting member extends between and is secured to the facing closure plates of the arms.
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12. An assembly according to claim 11 wherein the interconnecting member is of circular tubular cross section and which provides a mounting for an actuator which in use moves the blade of the assembly up and down relative to the machine superstructure.
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13. An assembly according to claim 1 wherein the blade includes a rear part to which the or each arm is secured, and a front part which in use, works the earth to be moved.

14. An assembly according to claim 13 wherein the rear part is a laterally extending forwardly opening channel, and the front part, at least along an upper edge thereof, includes a rearwardly extending lip which overlaps and is welded to an outside surface of the upper channel limb of the rear part.

15. An assembly according to claim 14 wherein a lower channel limb of the rear part is welded to a lower edge of the front part, where a grader part which extends laterally along the blade between its ends is also be provided.

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16. An earthmoving machine having an earthmoving blade mounted thereon by a mounting assembly including at least one generally hollow section mounting arm, the arm including a generally sideways opening channel and a generally upright closure plate which closes the open mouth of the channel to provide the hollow, the cross section of the hollow increasing from a mounting position where the arm is mounted on the earthmoving machine to an outer end where the arm is secured to the blade.